

Tech Note - 80

Closing Ports on Coastal Tubes

Final top off

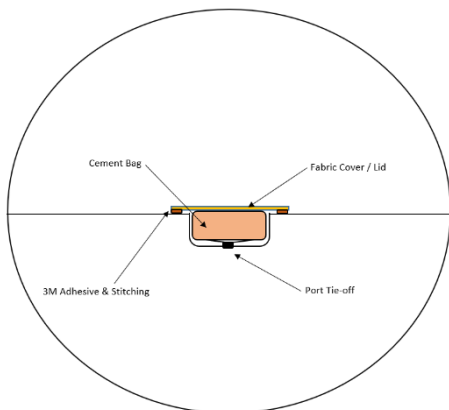
- Using a small pump, fill any small pockets (generally under the fill ports).

Fill port closure

- Tie off the fill port sleeve.
- Cut off extra fabric if needed.
- Tuck the port sleeve down into the port hole.
- Mix cement in a bucket and pour it into the hole. Smooth it out and allow it to cure.
- Port covers can be placed with marine adhesive and a barrel stitch.

Cement “Plug” Method

For Dry Conditions



Cement Bag Method

For Wet Conditions

The final step in the process is to seal the TITANTube® container to prevent the fill material from escaping and to provide a neat finish.

1. Remove the dredge line from filling port.
2. Fill any small depressions near the dredge line entry manually with a small pump or shovel.
3. Roll up and tie off the fill port with cable ties or rope.
4. Push the port back into the container.
5. Drop a bag of cement into the port.. Place supplied lid/cover over the port and apply adhesive.